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(54) **Immunoconjugates II**

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<b>WO-A-92/15683</b>	<b>WO-A-93/00917</b>

- **WALDMANN H.: "MONOCLONAL ANTIBODY THERAPY. PROG. ALLERGY" 1988 , WALDMANN H, BASEL (KARGER) XP002014206 & GROWTH FACTOR RECEPTORS AS TARGETS FOR ANTITUMOR THERAPY WITH MONOCLONAL ANTIBODIES., pages 147-160, JOHN MENDELSON: \* page 149, paragraph 5 \***
- **CHEMICAL ABSTRACTS, vol. 120, no. 21, 23 May 1994 Columbus, Ohio, US; abstract no. 268141, NARAMURA, MAYUMI ET AL: "Mechanisms of cellular cytotoxicity mediated by a recombinant antibody -IL2 fusion protein against human melanoma cells" XP002014207 & IMMUNOL. LETT. (1993), 39(1), 91-9 CODEN: IMLED6;ISSN: 0165-2478, 1993,**
- **Naramura et al, Immunol Lett., 39 (1), 1993, pp 91-99**

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**EP 0 706 799 B1**

## Description

**[0001]** The present invention relates to new immunoconjugates which consist of a monoclonal antibody or a fragment thereof recognizing the human epidermal growth factor receptor (EGFR), and IL-8. The resulting immunoconjugates may be used to deliver the biologically active ligand to a specific target cell or tissue. The new immunoconjugates can be used in tumor therapy.

## Background of the invention

**[0002]** A variety of therapeutic concepts have been used for the treatment of cancer patients. In the past, clinical trials have been performed with monoclonal antibodies which recognize specifically or preferentially cell-surface molecules expressed on malignant cells. The aim of this approach is the induction of antibody-dependent cellular cytotoxicity (ADCC) or complement-mediated cytotoxicity to eliminate tumor cells. A second approach is the cytokine-mediated activation of an immune response. The cytokine-induced anti-tumor activity can be mediated by:

- 1) a direct cytotoxic/cytostatic effect of the cytokine on tumor growth
- 2) tumor-antigen non-specific mechanisms such as LAK activity or monocyte/granulocyte mediated cytotoxicity
- 3) tumor-antigen specific immune responses mediated by CD4 and CD8-positive T-cells.

**[0003]** In this situation a systemic immunity against the tumor has been observed in animal models.

**[0004]** However, cytotoxicity of high doses of the cytokines and insufficient in situ presence lead to the concept of targeted tumor therapy. The principle of targeted tumor therapy is based on the physical linkage of a target molecule such as a monoclonal antibody specific for a tumor-associated antigen with a biologically active effector molecule. The delivery of effector molecules by a target molecule should increase the cytokine concentration in the tumor and reduce the maximum dose required. In animal models it was demonstrated that in situ presence of the cytokine either by intratumoral injection or by secretion of transfected tumor cells may lead to tumor regression (for reviews see: Colombo and Fomi, Immunology Today 15: 48-51, 1994). In these systems, cytokines do not impair tumor proliferation, but are capable of activating a rapid and potent anti-tumor reaction. Therefore the physical combination of an effector molecule and a targeting element represents a means of reducing the peripheral presence and enhancing the intratumoral availability of the biologically active ligand. Furthermore, single tumor cells or micro-metastases can also be targeted by these molecules.

**[0005]** The biologically active ligand for an antibody-directed targeting should induce the destruction of the target cell either directly or by creating an environment lethal to the target cell. This can be achieved by cytokines such as IL-1, IL-2, IL-4, IL-6, IL-7, IL-10, IL-13, IFNs, TNF $\alpha$  and CSFs. These cytokines have been shown to elicit anti-tumor effect either directly or indirectly by activating host defence mechanisms (Mire-Sluis, TIBTECH 11: 74-77, 1993; Colombo et al., Cancer Res. 52: 4853-4857, 1992; Thomas & Balkwill, Pharmac. Ther. 52: 307-330, 1991).

**[0006]** Fusion proteins comprising IL-2 and a monoclonal antibody directed against EGFR enhance cellular cytotoxicity mediated by freshly separated PBMC, isolated natural killer cells and activated T-cells against melanoma cell lines (Naramura et al., Immunol Lett., Vol. 39, pp 9). A further IL-2/antibody fusion protein has been described in EP 0 439 095. There, the antibody L6 was used to target IL-2 to human non-small cell lung carcinoma and a number of other carcinomas, including breast and colon carcinoma.

**[0007]** However, most of these cytokines activate effector cells, but show no or only weak chemotactic activity for them, so that anti-tumoral activity may be weak in the absence of suitable amounts of effector cells at the tumor tissue.

**[0008]** Chemokines, however, are chemotactic for many effector cells and thus will enhance their presence at the tumor site and secondly they induce a variety of effector cell functions (see for example: Miller and Krangel (1992), "Biology and Biochemistry of the Chemokines: A Novel Family of Chemotactic and Inflammatory Cytokines", Critical Reviews in Immunology 12, 17)

**[0009]** IL-8 is a member of the C-X-C chemokine superfamily (also known as small cytokine super-family or intercrines). It acts as a chemotactic factor and activates effector cell functions and might therefore represent optimal effector molecules.

This family of C-X-C chemokines is a group of recently characterized small (8-10 kD) proteins, which show 20 to 50% homology in amino acid sequence and have chemotactic and proinflammatory activities. IL-8 has a well defined three dimensional structure (Clare et al., Biochemistry 29: 1689-1696, 1990) and shares an N-terminal ELR motif with some of the CXC chemokines. It is to be expected that due to the sequence homology among the CXC chemokines the three dimensional structure will be quite similar. This was already demonstrated for MCAF/MCP-1 (Gronenborn & Clare Prot. Eng. 4, 263-269, 1991).

[0010] In solution IL-8 forms stable dimers (Clare et al., Biochemistry 29: 1689-1696, 1990) and it is possible that a F(ab') IL-8 fusion protein is dimerized by interaction of two IL-8 monomers to form a bivalent immunoconjugate. This will strengthen the interaction of the fusion protein with the antigen.

[0011] Epidermal growth factor (EGF) is a polypeptide hormone which is mitogenic for epidermal and epithelial cells. When EGF interacts with sensitive cells, it binds to membrane receptors (EGFR). The EGFR is a transmembrane glycoprotein of about 170 kD, and is a gene product of the c-erb-B proto-oncogene.

[0012] The murine monoclonal antibody MAb 425 was raised against the human A431 carcinoma cell line (ATCC CRL 1555) and was found to bind to a polypeptide epitope on the external domain of the EGFR. It was found to inhibit the binding of EGF and to mediate tumor cytotoxicity in vitro and to suppress tumor cell growth of epidermal and colorectal carcinoma-derived cell lines in vitro (Rodeck et al., 1987, Cancer Res. 47, 3692). Humanized and chimeric versions of MAb 425 are known from WO 92/15683.

[0013] Thus, it was an object of this invention to create antibodies or fragments thereof comprising an epitope directed to an EGFR antigen on the surface of a tumor cell and IL-8 having a high chemotactic activity for their effector cells and, thus, leading to a low-toxic targeted tumor therapy. The immunoconjugates represent, therefore, an improvement of analogous cytokine-antibody immunoconjugates, which are similarly effective with respect to their ability to cause tumor lysis but not with respect to the possibility to effectively attract effector cells to a specific site because of its chemotactic properties.

### Summary of the invention

[0014] The invention relates to immunoconjugates which combine part of a monoclonal antibody, minimally the antigen-recognition site or a complete monoclonal antibody recognizing an epitope of the EGFR, with a biologically active chemokine, wherein the chemokine is IL-8. The constructs encoding these immunoconjugates are generated by recombinant DNA technology methods. The immunoconjugates contain the variable region of the antibody heavy chain and the CH1 domain of the constant region (CH1-conjugates, Fab-fragment) and the appropriate light chain, or the variable region of the antibody heavy chain and the CH1 and CH2 domain of the constant region, or the variable region of the antibody heavy chain and the CH1, CH2 and CH3 domain of the constant region, fused to IL-8 in each case. By co-expression with the appropriate light chain a fusion protein can be generated which targets antigen-bearing cells and delivers IL-8 to a specific site in the body.

[0015] Analogously, another immunoconjugate can be obtained by fusing IL-8 to the C-terminus of a Fv-fragment of the antibody. In this case heavy and light chain are expressed in one polypeptide where both elements are combined by an appropriate linker sequence to ensure proper folding of the antigen binding site. The different constructs are shown in Fig. 1.

[0016] Expression of immunoconjugates results in new molecules which combine two functions: firstly they target antigen-bearing cells (EGFR) and secondly, they deliver IL-8 to a specific site in the body. This ligand is a potent chemoattractant and activating molecule and results in infiltration of effector cells at the tumor site and may cause subsequent tumor destruction.

[0017] By means of the immunoconjugates according to the invention tumors, such as melanoma, glioma, and carcinoma can be detected and treated successfully in absence of respectable general toxic effects.

[0018] Thus it is an object of this invention to provide an immunoconjugate comprising of a monoclonal antibody or a fragment thereof directed to a tumor cell bearing an antigen epitope of the epidermal growth factor receptor (EGFR), and a IL-8 which is fused to said antibody or antibody fragment.

[0019] The antibodies which can be used according to the invention are either whole antibodies or fragments thereof. Suitable fragments are Fvs, Fabs or F(ab')<sub>2</sub>s (CH1 antibody fragments according to the language of this application), CH3 and CH2 antibody fragments (Fig. 1). Preferred embodiments are Fvs, CH1-, CH2 and CH3 antibody fragments.

[0020] It is an object of the present invention, therefore, to provide an immunoconjugate, wherein the antibody is a Fab fragment or a F(ab')<sub>2</sub> fragment consisting essentially of the variable region of the antibody heavy chain, the CH1 domain of the constant region, and the appropriate light chain (antibody-CH1 conjugate), another immunoconjugate, wherein the antibody is an antibody fragment consisting essentially of the variable region of the antibody heavy chain, the CH1 and CH2 domains of the constant region, and the appropriate light chain (antibody-CH2 conjugate), another immunoconjugate, wherein the antibody a complete antibody consisting essentially of the variable region of the antibody heavy chain, the CH1, CH2 and CH3 domains of the constant region and the appropriate light chain (antibody-CH3 conjugate) and, finally, a further immunoconjugate, wherein the antibody consists essentially of the variable region of the antibody heavy chain, the appropriate light chain and a polypeptide sequence which links the light and heavy chain (antibody- Fv conjugate).

[0021] The immunoconjugates according to the invention may comprise optionally a restriction site between the antibody (fragment) and IL-8 which makes it possible to introduce, for example, a specific linker peptide in order to ensure an optimal binding of the conjugate to the target epitope. Suitable linker peptides and methods to introduce

them are well known in the art and described below. According to the invention a restriction site is selected which is unique in the particular DNA construct. Preferred restriction sites are NcoI and BclI.

[0022] Thus it is a further object of this invention to provide an immunoconjugate comprising an amino acid (sequence) which is deducible to a DNA restriction site between antibody /antibody fragment and IL-8 said restriction site being unique within the complete fusion construct.

[0023] It is a further object of this invention to provide an immunoconjugate comprising of a linker peptide between antibody /antibody fragment and IL-8.

[0024] Principally, all antibodies are suitable which are directed to EGF receptors on tumor cell surfaces. However, monoclonal antibody 425 is a preferred embodiment.

[0025] Furthermore, it is an object of the invention to provide an immunoconjugate, wherein the antibody or antibody fragment derives from murine, humanized or chimeric MAb 425, and is preferably selected from the group MAb 425-CH1-IL8, MAb 425-CH2-(NcoI)-IL8, MAb 425-CH2-(BclI)-IL8, MAb 425-Fv-IL8, MAb 425-CH3-II-8.

[0026] Furthermore, it is an object of the invention to provide a method for manufacturing an immunoconjugate as defined above and below and in the claims by fusing the DNA sequences encoding for the antibody or antibody fragment and IL-8 with one another on a single stranded DNA by means of an oligonucleotide which is complementary to the desired fusion DNA-sequence, placing the resulting construct into an expression vector which is transformed into the host organism, cultivating the host cells in a nutrient solution and expressing the fusion protein.

[0027] The immunoconjugates of this invention are suitable for therapeutic use.

[0028] Thus, it is an object of the invention to provide a pharmaceutical composition comprising at least of one of the immunoconjugates as defined above, below and in the claims and a physiologically acceptable carrier.

[0029] It is an aim of this invention to generate a fusion protein consisting of a monoclonal antibody as targeting element and the chemokine IL-8 as effector molecule with chemotactic and activating properties.

[0030] For the first time it could be demonstrated that IL-8 and other chemokines (such as MIPs) retain their biologic activity when the N-terminus is blocked by additional amino acids such as the antibody moiety. Therefore, this molecule will be useful in targeted tumor therapy in that effector cells are directed to the EGF-receptor-positive tumor cells and activated in situ.

[0031] It could be demonstrated that the cDNAs encoding the MAb 425 heavy chain and the IL-8 protein may be fused by molecular biology methods and proteins expressed in appropriate expression systems, and that the EGF-receptor-binding capacity is conserved in the fusion proteins (Fig. 2).

[0032] The main target cells of IL-8 are neutrophil granulocytes, which have three biological functions:

- Chemotactic movement along a chemotactic gradient
- Release of stored granules with preproduced proteolytic enzymes
- Immediate production of superoxide anions (respiratory burst)

[0033] Accordingly, MAb 425/NcoI/IL-8 and MAb 425/BclI/IL-8 fusion proteins were investigated for their chemotactic activity, induction of MPO-release and superoxide release.

[0034] Furthermore it could be shown that the fusion proteins according to the invention (for example MAb 425/NcoI/IL-8 and MAb 425/BclI/IL-8) cause chemotactic activity, induction of MPO-release and superoxide release. Results shown in Fig. 3a demonstrate that both fusion proteins are chemotactic for human neutrophils in the range of recombinant IL-8 (Fig. 3b). In addition to the MAb 425/NcoI/IL-8 and MAb 425/BclI/IL-8 fusion proteins, which should assemble into a divalent form a monovalent F(ab')-IL-8 fusion protein was created which was expressed in E. coli and purified. Figure 4 shows that the F(ab')-IL-8 fusionprotein is chemotactic for human neutrophils when compared to a MAb 425 F(ab'), expressed in E. coli and purified accordingly.

[0035] The MAb 425/BclI/IL-8 fusion protein possesses rather strong capacity for superoxide release compared to free IL-8 (Fig. 5), the MAb 425/NcoI/IL-8 fusion protein is less active but values are significantly higher than control values (Fig. 5). MAb 425 alone shows no activity. All tests were performed using cytochalasine B as enhancer substance which alone shows no activity (data not shown).

[0036] Both fusion proteins induce myeloperoxidase (MPO)-release, but the MAb 425/NcoI/IL-8 fusion protein is more active than the MAb 425/BclI/IL-8 fusion protein (Fig. 6). All data are calculated accordingly to the data of the triton lysed cells, which is called 100 % enzyme content. All data were generated using cytochalasine B as enhancer substance.

[0037] It was demonstrated previously that the N-terminal portion of the IL-8 molecule with the highly conserved E-L-R-motive is required for receptor binding and signal transduction. The three dimensional structure of IL-8 is a homodimer in which both N-termini are in an exposed configuration. It was possible that the biologic activity of IL-8 was abrogated when the N-termini are blocked by additional amino acids. Therefore, restriction sites (NcoI/BclI) were in-

roduced between the two cDNAs to introduce linker peptides and thereby restore accessibility of the N-terminus.

[0038] Other approaches to create fusion proteins such as chemical coupling of both elements lead to rather undefined structures which might vary between batches. In addition chemical coupling might destroy the secondary structure of the ligand or create a situation where most of the proteins are inactive with respect to receptor binding due to inaccessibility. In contrast, the approach according to the invention generates fusion proteins of defined structure which can be expressed in reproducible quality with almost no limitation.

[0039] To sum up, the fusion proteins according to the invention have the following properties:

- bind to EGFR positive cells,
- cause chemotactic activity,
- induce MPO and superoxide release
- induce tumor lysis in situ.

[0040] Therefore, the immunoconjugates according to the invention are suitable for tumor therapy.

[0041] Short description of the tables and figures

Tab. 1:

[0042] Table I shows the sequence of the primers used for PCR to generate either a NcoI or a BclI-site, to create fusion proteins for eucaryotic expression.

Fig. 1:

[0043] Models of antibody-cytokine immunoconjugates.

C = cytokine; VH = heavy chain variable region; VL = light chain variable region; CH = constant region heavy chain; CL = constant region light chain

Fig. 2:

[0044] Demonstration of MAb 425 in COS-7 transfection-supernatants by anti EGF-R ELISA:

squares: MAb 425-CH3 supernatant  
triangles: MAb 425-CH2-(NcoI)- IL-8 supernatant  
reversed triangles: MAb 425-CH2-(BclI)- IL-8 supernatant  
dots: pHCMV supernatant  
horizontal axis: dilution is the supernatants  
vertical axis: optical density at 490 nm.

Fig. 3a:

[0045] Induction of chemotaxis by COS-7 transfection-supernatants:

column 1	control DMEM/PS
column 2	pHCMV supernatant undiluted
column 3	MAb 425-CH3 supernatant 1:14 diluted (according to the results of EGF-r-ELISA)
column 4	MAb 425-CH3 supernatant 1:28 diluted (according to the results of EGF- r-ELISA)
column 5	MAb 425-CH2-(BclI)- IL-8 supernatant undiluted ( $1,76 \cdot 10^{-10}$ Mo/L*)
column 6	MAb 425-CH2-(BclI)- IL-8 supernatant 1:2 diluted
column 7	MAb 425-CH2-(NcoI)- IL-8 supernatant undiluted ( $2,0 \times 10^{-10}$ Mo/L*)
column 8	MAb 425-CH2-(NcoI)- IL-8 supernatant 1:2 diluted* IL-8 concentration was determined by ELISA (Amersham)
vertical axis	number of cells per counted field.

Fig. 3b:

[0046] Induction of chemotaxis by purified IL-8

vertical axis: number of cells per counted field.  
horizontal axis: concentration of IL-8 (Mol / l)

Fig. 4:

[0047] Induction of chemotaxis by MAb 425-CH1-IL-8 (E. coli):

dots	MAb 425-CH1-IL-8 expressed in E. coli
squares	MAb 425-F(ab') expressed in E. coli
triangles	control Dulbecco's/BSA
vertical axis	number of cells per counted field.
horizontal axis	concentration (Mol/l)

Fig. 5:

[0048] Induction of superoxide release by COS-7-transfection-supernatants:

column 1	unstimulated cells
column 2	IL-8 $10^{-7}$ M
column 3	MAb 425-CH2-(NcoI)- IL-8 supernatant undiluted ( $2,0 \times 10^{-10}$ Mol/L*)
column 4	MAb 425-CH2-(BclI)- IL-8 supernatant undiluted ( $1,76 \times 10^{-10}$ Mol/L*)
column 5	MAb 425-CH3 supernatant undiluted (0 Mol/L*)
vertical axis	optical density at 550 nm.

\* IL-8 concentration was determined by ELISA (Amersham)

Fig. 6:

[0049] Induction of MPO-release by COS-7-transfection-supernatants:

column 1	unstimulated cells
column 2	cytochalasine B stimulated cells
column 3	IL-8 $10^{-7}$ M
column 4	MAb 425-CH3 supernatant undiluted
column 5	MAb 425-CH3 supernatant 1:2 diluted
column 6	MAb 425-CH2-(NcoI)- IL-8 supernatant undiluted
column 7	MAb 425-CH2-(NcoI)- IL-8 supernatant 1:2 diluted
column 8	MAb 425-CH2-(BclI)- IL-8 supernatant undiluted
column 9	MAb 425-CH2-(BclI)- IL-8 supernatant 1:2 diluted
vertical axis	% MPO activity compared to total MPO amount (100%).

## Detailed Description

## General remarks

[0050] All microorganisms, cell lines, plasmids, promoters, resistance markers, replication origins, restriction sites or other fragments of vectors which are mentioned in the application are commercially or otherwise generally available. Provided that no other hints are given, they are used only as examples and are not essential according to the invention and can be replaced by other suitable tools and biological materials, respectively.

[0051] The techniques which are essential according to the invention are described in detail below. Other techniques which are not described in detail correspond to known standard methods which are well known to a person skilled in the art or are described more in detail in the cited references and patent applications and in standard literature (e.g.

"Antibodies, A Laboratory Manual", Harlow, Lane, Cold Spring Harbor, 1988).

## Monoclonal antibodies

**[0052]** MAb 425 is an IgG1 murine monoclonal antibody raised against the human A 431 carcinoma cell line (ATCC CRL 1555). MAb 425 binds to a polypeptide epitope of the external domain of the human EGF-receptor and competes with the binding of EGF. MAb 425 was found to mediate tumor cytotoxicity in vitro and to suppress tumor cell growth of epidermoid and colorectal carcinoma derived cell lines in vitro (Rodeck et al., Cancer Res. 47: 3692, 1987). Humanized and chimeric versions of MAb 425 have been disclosed in WO 92/15683.

## Chemokines

**[0053]** Chemokine-encoding cDNAs were either purchased from British Biotechnology Limited (human IL-8 BBG 44: Herrmann Biermann GmbH, Bad Nauheim FRG) or generated from mRNA isolated from the cytokine producing human cell line U 937 (ATCC CRL 1593). Total RNA from chemokine-producing cells was isolated with RNAzol (WAK-Chemie, Germany) according to the manufacturer's instructions. The RNA was subsequently transcribed into cDNA and chemokine encoding sequences were PCR-amplified using appropriate primers deduced from published DNA-sequences.

## Vectors

**[0054]** pUC 19 is part of a series of related high copy number E. coli plasmid cloning vectors and contains portions of pBR322 and M13mp19. pUC 19 contains the inducible bacterial lac promoter-operator, followed by a multiple cloning site (Yanisch-Perron et al. Gene 33: 103-109, 1985). pUC vectors are commercially available (e.g. New England Biolabs).

**[0055]** The pBluescript KS/SK+ and KS/SK- phagemid vectors are derived from pUC19. The vectors are commercially available (Stratagene, Heidelberg). The prokaryotic expression vectors are based on pSW1 vector (Ward et al., Nature 341: 544-546, 1989), which is a derivative of the pUC19 vector. pSW1 contains a sequence coding for the leader peptide of the bacterial pelB gene from Erwinia carotovora (Lei et al., J. Bact 169: 4379-4383, 1987). Foreign DNAs can be introduced in frame behind the pelB leader sequence to direct protein expression into the periplasm.

**[0056]** The eucaryotic expression vector pHCMV (Gillies et al., Cell 33: 717, 1983) contains the origin of replication of the simian virus 40 (SV40) and the promoter and enhancer region of the human cytomegalovirus. The promoter/enhancer region is followed by a multi cloning site for the introduction of genes to be expressed. In this vector the chimeric form of the MAb 425 heavy chain variable region and the cy1CH2 region fused with the chemokine at the end of the CH2 domain were combined to generate a MAb 425 heavy chain fusion protein. The fusion Ig chain can be assembled into the immunoconjugate by combining it with the appropriate light chain to form a monovalent antigen-binding region, which can then be associated to produce a divalent immunoconjugate specific for the target antigen. The heavy and the light chain constructs can be placed in one or separate vectors.

## Expression of fusion proteins in eucaryotic cells

### Construction of the eucaryotic expression vectors for Fab 425-chemokine fusion protein expression

#### Fusion of Mab-425 and chemokines by PCR-technology

**[0057]** The human cy1 constant region was inserted into pUC 19 as a BamHI/BamHI fragment. The cy1 constant region contains two SacII sites: one located in the 5' intron, 40 bp downstream of the 5' BamHI site and a second located 580 bp downstream of the 5' BamHI site and 140 bp upstream of the beginning of the CH3 domain. The second SacII site is suitable for further subcloning and thus the first SacII site was destroyed by introducing a SnaBI site with an adaptor. In this construct ( $\Delta$ Sac II cy1) fragments downstream from the SacII site can easily be exchanged.

**[0058]** The human IL-8 was cut out of the pUC 18 vector (Bgl II/Eco RI) and inserted into pBluescript SK+ (Stratagene GmbH, Heidelberg) (SmaI/EcoRI), so that the BglII and the SmaI site were deleted. The SacII/XbaI fragment of the  $\Delta$  SacIIcy1 clone was inserted into pBluescript SK+. Both genes were amplified with suitable primers using PCR-technology:

- for  $\Delta$ Sac II cy1: 3' primer: end sequence of the CH2 domain and a NcoI-site  
5' primer: reverse sequencing primer
- for IL-8 3' primer: universal sequencing primer



5' primer: a NcoI-site and the start sequence of IL-8

[0059] The products were cut and ligated with SK+ SacII/EcoRI. In the resulting peptide sequence the C-terminal lysine of the CH2 domain is changed to methionine and the N-terminal serine of the IL-8 portion is changed to glycine.

[0060] The newly generated sequence at the junction between the two polypeptides is:

5' AAA GCC ATG GGT GCT 3'  
Lys Ala, Met Gly Ala

cy1CH2  $\Leftarrow$   $\Rightarrow$  IL-8 (2-72)

[0061] The same procedure was carried out using primers (Tab. 1) to introduce a BclI site between the two genes. The resulting fusion gene has a BclI-site between cy1 constant region gene and the IL-8 gene, encoding the full sequence of the CH2 domain, two additional aminoacids (valine, isoleucine) and the IL-8 sequence without the first two amino acids (serine, alanine).

[0062] The newly generated sequence at the junction between the two polypeptides is:

5' GCC AAA GTG ATC AAA GAA 3'  
Ala Lys Val Ile Lys Glu

cy1CH2  $\Leftarrow$   $\Rightarrow$  IL-8 (3-72)

PCR-products were subcloned into SK+ by using the SacII and EcoRI restriction sites. For eucaryotic expression these fusion genes were cloned into pHCMV-vector.

**Tab. 1**

Construct	Primer	DNA sequence
CH2/NcoI	cy1 5'	5'- CAGGAAACAGCTATGAC-3'
	cy1 3'	5'- TGATCCATGGCTTTGGAGATGGTTTTCTCG-3'
IL-8/NcoI	IL-8 5'	5'- GATCTACCTGCCATGGGTGCTAAAGAA-3'
	IL-8 3'	5'- GTAAACGACGGCCAGT- 3'
CH2/BclI	cy1 5'	5'- CAGGAAACAGCTATGAC- 3'
	cy1 3'	5'- CGCGTGATCACTTTGGCTTTGGAGATGGTT-3'
IL-8/BclI	IL-8 5'	5'- CTCGTGATCAAAGAACTTAGATGTCAATGC- 3'
	IL-8 3'	5'- GTAAACGACGGCCAGT- 3'

#### Expression of the immunoconjugates in eucaryotic cells

[0063] Expression of immunoconjugates in eucaryotic cells requires the introduction of vector DNA containing heavy and light chain into the host cells. A variety of different methods have been described such as electroporation, DEAE dextran, calcium phosphate, Lipofectin or protoplast fusion. Any host cell type may be used provided that the recombinant DNA sequences encoding the immunoconjugate are properly transcribed into mRNA in that cell type. Host cells

may be mouse myeloma cells which do not produce immunoglobulin such as Sp2/0-AG14 (ATCC CRL 1581), P3X63Ag8.653 (ATCC CRL 1580) or hamster cells such as CHO-K1 (ATCC CCL 61), or CHO/DHFR- (ATCC CRL 9096), or BHK-21 (ATCC CCL 10). For transient expression COS-1 (ATCC CRL 1650) or COS-7 (ATCC CRL 1651) may be used.

#### Transient expression of immunoconjugates

[0064] The expression vector pHCMV contains the origin of replication of the simian virus 40 (SV40). The cell line COS-7 is a derivative of the simian cell line CV-1 which has been transformed with an origin-defective SV40 virus. Therefore plasmids containing the SV40 origin of replication will be amplified and the production of immunoconjugates will be improved. Supernatants were harvested 72 hours later and tested for EGF-receptor binding and chemokine concentration by ELISA.

#### Permanent expression of immunoconjugates

[0065] Vectors containing recombinant constructs for the expression of immunoconjugates are introduced into appropriate host cells. The heavy and light chain constructs can be placed in the same or separate vectors; in the latter case both vectors may carry the identical selection marker such as Neomycin resistance or dehydrofolate reductase (DHFR), or two different selection markers to select for the presence of both vectors. Selection for the DHFR marker can only be performed in DHFR negative cell lines such as CHO/DHFR-. Mixed populations are analyzed for expression of immunoconjugates by EGF-receptor-specific ELISA. Further selection for positive monoclonals is done by limiting dilution cloning.

#### Purification of Mab 425 chemokine immunoconjugates

[0066] MAb 425 immunoconjugates produced by the host cell may be collected and purified by any suitable method such as affinity chromatography using target antigen, anti-cytokine antibodies or anti-idiotypic antibodies (e.g. Harlow, Lane, l.c.).

[0067] In the present case the purification was achieved by anti-idiotypic antibodies which were produced from MAb 425 by standard methods (e.g. Kostelny et al. (1992), J. Immunol. 148, 1547).

[0068] In order to obtain pure Fv- immunoconjugates, *E. coli* strains suitable for protein expression were transformed with the expression plasmids (see below). Cells were grown to  $OD_{578} = 0.5$  and induced with isopropyl- $\beta$ -D-thiogalactopyranoside (IPTG) (1mM). Cells were grown overnight and supernatants and cells were harvested. The supernatant was applied to an antiMAb 425 anti idiotypic column prepared according to standard procedures. The column was washed with phosphate buffered 0.5 M NaCl, and bound proteins were eluted with 100 mM Glycine 0.5 M NaCl at pH 2.5. The eluate was immediately neutralized with Tris 2.5 M pH 8.0. MAb 425-CH1-IL8 containing fractions were pooled, concentrated and dialyzed against PBS.

#### Construction of the procaryotic expression vectors for Fab425-chemokine and Fv-chemokine fusion protein expression

[0069] The Fv fragment was created according to Glockshuber et al. (Biochemistry 29: 1362-1367, 1990). The DNA sequences coding for the light chain and the Fd fragment of the heavy chain or the Fv fragment have been introduced into the multiple cloning site of the pSW1 vector. The mature light chain coding sequence, the heavy chain mature coding sequence and the Fv coding sequence are preceded by the leader peptide of the bacterial *pel B* gene. The heavy chain coding sequence contains a NcoI (3' end) site. The chemokine encoding cDNAs were modified by PCR to introduce the NcoI (5' end) and the NotI (3' end) or EcoRI (for Fv-fusion) restriction sites. The chemokine genes were fused in frame directly to the CH1 domain of the heavy chain or the Fv fragment. Alternatively, a linker peptide, such as (Gly-Gly-Gly-Gly-Ser)<sub>x</sub>, wherein x may have the values from 1 to 4, can be introduced between the CH1 domain and the chemokine gene. Such linkers and methods to produce them are known in the literature (e.g. Curtis et al. 1991, Proc. Natl. Acad. Sci. U.S.A, 88, 5809).

[0070] These vectors enable the efficient expression of functional F(ab') (= CH1) and Fv-chemokine fusion proteins in *E. coli*. The light chain and the heavy chain-chemokine fusion protein are located on a single dicistronic messenger RNA placed under the control of the inducible lac promotor (Skerra and Plückthun, Science 242: 1038-1040, 1988). Therefore, expression of the Fab/Fv-fusion protein can be induced according to the requirements for culture conditions. The translation of both proteins from a dicistronic messenger RNA favours synthesis of equal amounts of Fd-chemokine fusion protein and light chain thus increasing the chances for correct assembly into function Fab/Fv-fusion proteins. The two polypeptides are secreted into the periplasm of *E. coli*, where folding, formation of disulphide bonds and

assembly into functional Fab 425CH1/Fv fusion protein takes place. Prolonged culture of bacteria leads to a partial permeabilization of the outer membrane of *E. coli* permitting the diffusion of fusion proteins into the culture medium.

#### Binding properties of Mab 425 immunoconjugates

[0071] The binding properties of the Mab 425 immunoconjugates were determined by EGF-receptor-specific ELISA. In brief, microtiter plates were coated over night at 4°C with purified EGF-receptor. The plates were incubated with fusion protein-containing supernatants or supernatants containing unconjugated MAb fragments. Plates were washed to remove unbound material, and antibody bound to the EGF-receptor was detected by incubation with goat-anti-human IgG and IgM (heavy and light chain) conjugated to peroxidase, followed by substrate. The amount of bound EGF-receptor specific protein was determined by measuring at 490 nm.

#### Biological activity of Mab 452-IL-8 immunoconjugates

##### Isolation of effector cells

[0072] For the determination of biological activity, human peripheral blood neutrophil granulocytes were freshly isolated from whole blood of healthy donors as previously described by Haslett et al. (Am. J. Pathol. 119: 101-110, 1985). Plasma was separated by centrifugation, erythrocytes by dextran-sedimentation and at last the lymphocytes and leucocytes were separated by percoll-gradient centrifugation. The isolated neutrophils were used immediately.

##### Determination of chemotactic activity

[0073] Determination of chemotaxis was performed according to Falk et al. (J. Immunol. Methods 33: 239-247, 1980). Briefly, a 48-well boyden chamber and 5 µm membranes was used. Purified neutrophils were resuspended in DMEM medium (DMEM, 1% Penicillin, 1% Streptomycin, 10% FCS, 2 mM L-Glutamin, 1mM Na-pyruvate, 10 mM HEPES) in a concentration of  $1 \times 10^6$  cells/ml. The lower wells were loaded with the fusion-protein containing supernatants or control supernatants, covered with the membrane and finally the upper wells were loaded with the cell suspension. After incubation at 37°C for 30 minutes the membranes were removed, and fixed in 2% glutardialdehyde for 10 minutes. Then, cells attached to the membrane were stained in Weigert's iron hematoxylin (Sigma diagnostic) for three minutes. The number of the cells bound to the membrane was determined microscopically.

##### Determination of the capacity to induce enzyme release in neutrophils

[0074] To evaluate the capacity of the immunoconjugates on neutrophils to induce granula release, myeloperoxidase activity in the supernatant was monitored (Henson et al. J. Immunol. 121: 851, 1978). The assay was performed in 96 well microtiter plates with  $5 \times 10^5$  cells per well. After incubation (37° C) with stimuli, plates were centrifuged and cell free supernatant was transferred to another 96 well microtiterplate. The cell free supernatants were incubated with dianisidine (as substrate) and absorbance was measured at 492 nm. As positive control FMLP in  $10^{-7}$  M concentration was used. For determining total enzyme content cells without stimuli were lysed with triton. Activity was calculated as percentage of to total enzyme content (lysis).

##### Determination of superoxide release capacity

[0075] Cytochrome c is reduced by  $O_2^-$  and thereby changes its absorbance. The change in absorbance represents a valuable marker for the estimation of superoxide activity. The assay was performed according to Guthrie et al. (J. Exp. Med. 160: 1656-1671, 1984) in 96 well microtiterplates with  $5 \times 10^5$  cells per well. After incubation with stimuli and cytochrome c plates were centrifuged and the absorbance of the supernatant was determined at 550 nm.

##### Further immunoconjugates

[0076] According to the above description anti EGFR- CH1, -CH2-, CH3 and -Fv immunoconjugates (with/without restriction site and linker) were prepared and investigated, comprising of MIP-2α und MIP-2β as chemokine component. These constructs show similar properties as the IL-8 derivatives.

##### Therapeutic use of the immunoconjugates

[0077] The immunoconjugates according to the invention can be administered to human patients for therapy. There-

fore, it is an object of the invention to provide a pharmaceutical formulation comprising as active ingredient at least one fusion protein defined above and in the claims, associated with one or more pharmaceutically acceptable carrier, excipient or diluent therefore.

[0078] Typically the immunoconjugates of this invention will be injected intravenously or parenterally. Generally, the dosage ranges for the administration of the immunoconjugates are large enough to produce the desired tumor suppressing and tumor lysing effect. The dosage will depend on age, condition, sex and extent of the disease in the patient and can vary from 0.1 mg/kg to 200 mg/kg, preferably from 0.1 mg/kg to 100 mg/kg/dose in one or more doses administrations daily, for one or several days.

[0079] Preparations for parenteral administration includes sterile aqueous or nonaqueous solutions, suspensions, and emulsions. Examples of non-aqueous solvents are propylene glycol, polyethylene glycol, vegetable oils such as olive oils, and injectable organic esters such as ethyl oleate and other solvents known in the art which are suitable for these purposes. The immunoconjugates of this invention can be used in a composition comprising a physiologically acceptable carrier. Examples of such suitable carriers are saline, PBS, Ringer's solution, or lactated Ringer's solution. Preservatives and other additives such as antibiotics, antioxidants, and chelating agents may also be present in the pharmaceutical formulations.

[0080] The pharmaceutical formulations of the present invention are suitable for the treatment of all kinds of tumors, including melanomas, gliomas and carcinomas, as well as solid tumors.

## Claims

1. Immunoconjugate comprising a monoclonal antibody or a fragment thereof directed to a tumor cell bearing an antigen epitope of the epidermal growth factor receptor (EGFR) and a chemokine protein which is fused to said antibody or antibody fragment, wherein the the chemokine is IL-8.
2. Immunoconjugate according to claim 1, wherein the antibody is a Fab fragment or a F(ab')<sub>2</sub> fragment consisting essentially of the variable region of the antibody heavy chain, the CH1 domain of the constant region, and the appropriate light chain (antibody-CH1 conjugate).
3. Immunoconjugate according to claim 1, wherein the antibody is an antibody fragment consisting essentially of the variable region of the antibody heavy chain, the CH1 and CH2 domain of the constant region, and the appropriate light chain (antibody-CH2 conjugate).
4. Immunoconjugate according to claim 1, wherein the antibody is an antibody fragment consisting essentially of the variable region of the antibody heavy chain, the CH1, CH2 and CH3 domains of the constant region, and the appropriate light chain (antibody-CH3 conjugate).
5. Immunoconjugate according to claim 1, wherein the antibody consists essentially of the variable region of the antibody heavy chain, the appropriate light chain and a polypeptide sequence which links the light and heavy chain (antibody-Fv conjugate).
6. Immunoconjugate according to one of the claims 1 - 4, comprising an amino acid (sequence) which is deducible to a DNA restriction site between antibody/antibody fragment and IL-8, said restriction site being unique within the complete fusion construct.
7. Immunoconjugate according to one of the claims 1 - 5, comprising a linker peptide between antibody/antibody fragment and IL-8.
8. Immunoconjugate according to one of the claims 1 - 6, wherein the antibody or antibody fragment derives from murine, humanized or chimeric MAb 425.
9. An immunoconjugate selected from the group MAb 425-CH1-IL8, MAb 425-CH2-(NcoI)-IL8, MAb 425-CH2-(BclI)-IL8, MAb 425-Fv-IL8, MAb 425-CH3-IL8.
10. Method for manufacturing an immunoconjugate according to one of the claims 1-9 by fusing the DNA sequences coding for the antibody or antibody fragment and IL-8 with one another on a single stranded DNA by means of a oligonucleotide which is complementary to the desired fusion DNA-sequence, placing the resulting construct into an expression vector which is transformed into the host organism, cultivating the host cells in a nutrient solution

and expressing the fusion protein.

11. Pharmaceutical composition comprising at least one of the immunoconjugates according to Claims 1-9 and a physiologically acceptable carrier.

12. Use of an immunoconjugate according to one of the Claims 1-9 for the preparation of a drug directed to tumors.

#### Patentansprüche

1. Immunkonjugat mit einem monoklonalen Antikörper oder einem seiner Fragmente, der bzw. das gegen eine Tumorzelle gerichtet ist, die ein Antigenepitop des Epidermis-Wachstumsfaktorrezeptors (EGFR) trägt, sowie mit einem Chemokin-Protein, das mit dem Antikörper bzw. Antikörperfragment fusioniert ist, wobei es sich bei dem Chemokin um IL-8 handelt.
2. Immunkonjugat nach Anspruch 1, wobei es sich bei dem Antikörper um ein Fab-Fragment oder ein F(ab')<sub>2</sub>-Fragment handelt, das im wesentlichen aus der variablen Region der schweren Kette des Antikörpers, der CH1-Domäne der konstanten Region sowie der entsprechenden leichten Kette besteht (Antikörper-CH1-Konjugat).
3. Immunkonjugat nach Anspruch 1, wobei es sich bei dem Antikörper um ein Antikörperfragment handelt, das im wesentlichen aus der variablen Region der schweren Kette des Antikörpers, der CH1- und CH2-Domäne der konstanten Region sowie der entsprechenden leichten Kette besteht (Antikörper-CH2-Konjugat).
4. Immunkonjugat nach Anspruch 1, wobei es sich bei dem Antikörper um ein Antikörperfragment handelt, das im wesentlichen aus der variablen Region der schweren Kette des Antikörpers, der CH1-, CH2- und CH3-Domäne der konstanten Region sowie der entsprechenden leichten Kette besteht (Antikörper-CH3-Konjugat).
5. Immunkonjugat nach Anspruch 1, wobei der Antikörper im wesentlichen aus der variablen Region der schweren Kette des Antikörpers, der entsprechenden leichten Kette sowie einer Polypeptidsequenz, die die leichte und die schwere Kette verbindet, besteht (Antikörper-Fv-Konjugat).
6. Immunkonjugat nach einem der Ansprüche 1-4 mit einer von einer DNA-Restriktionsstelle zwischen Antikörper/Antikörperfragment und IL-8 ableitbaren Aminosäure(-Sequenz), wobei innerhalb des vollständigen Fusionskonstrukts nur eine solche Restriktionsstelle vorliegt.
7. Immunkonjugat nach einem der Ansprüche 1-5 mit einem Linker-Peptid zwischen Antikörper/Antikörperfragment und IL-8.
8. Immunkonjugat nach einem der Ansprüche 1-6, wobei der Antikörper bzw. das Antikörperfragment von einem Maus-, einem humanisierten oder einem Hybrid-MAb 425 stammt.
9. Immunkonjugat aus der Gruppe MAb 425-CH1-IL8, MAb 425-CH2-(Nco1)-IL8, MAb 425-CH2-(Bc11)-IL8, MAb 425-Fv-IL8, MAb 425-CH3-IL8.
10. Verfahren zur Herstellung eines Immunkonjugats nach einem der Ansprüche 1-9 durch Fusionierung der für den Antikörper bzw. das Antikörperfragment und die für IL-8 codierenden DNA-Sequenzen auf einer Einzelstrang-DNA mittels eines Oligonukleotids, das zu der gewünschten Fusions-DNA-Sequenz komplementär ist, Einbringen des erhaltenen Konstrukts in einen Expressionsvektor, der in den Wirtsorganismus transformiert wird, Züchten der Wirtszelle in einer Nährlösung und Expressieren des Fusionsproteins.
11. Arzneimittelzusammensetzung mit mindestens einem der Immunkonjugate nach Anspruch 1-9 sowie einem physiologisch unbedenklichen Träger.
12. Verwendung eines Immunkonjugats nach einem der Ansprüche 1-9 zur Herstellung eines Arzneimittels gegen Tumore.

## Revendications

1. Immunoconjugué comprenant un anticorps monoclonal ou un fragment de celui-ci dirigé contre une cellule tumorale portant un épitope d'antigène du récepteur du facteur de croissance épidermique (EGFR) et une protéine chimiotactique fusionnée audit anticorps ou fragment d'anticorps, dans lequel la chimiotactique est IL-8.
2. Immunoconjugué selon la revendication 1, dans lequel l'anticorps est un fragment Fab ou un fragment F(ab')<sub>2</sub> constitué essentiellement de la région variable de la chaîne lourde de l'anticorps, du domaine CH1 de la région constante et de la chaîne légère appropriée (conjugué anticorps-CH1).
3. Immunoconjugué selon la revendication 1, dans lequel l'anticorps est un fragment d'anticorps constitué essentiellement de la région variable de la chaîne lourde de l'anticorps, des domaines CH1 et CH2 de la région constante et de la chaîne légère appropriée (conjugué anticorps-CH2).
4. Immunoconjugué selon la revendication 1, dans lequel l'anticorps est un fragment d'anticorps constitué essentiellement de la région variable de la chaîne lourde de l'anticorps, des domaines CH1, CH2 et CH3 de la région constante et de la chaîne légère appropriée (conjugué anticorps-CH3).
5. Immunoconjugué selon la revendication 1, dans lequel l'anticorps se compose essentiellement de la région variable de la chaîne lourde de l'anticorps, de la chaîne légère appropriée et d'une séquence polypeptidique qui relie la chaîne lourde et la chaîne légère (conjugué anticorps-Fv).
6. Immunoconjugué selon l'une quelconque des revendications 1 - 4, comprenant un acide aminé (séquence) qui est susceptible de conduire à un site de restriction d'ADN situé entre l'anticorps / le fragment d'anticorps et IL-8, ledit site de restriction étant unique au sein du produit d'assemblage de fusion complet.
7. Immunoconjugué selon l'une quelconque des revendications 1 - 5, comprenant un peptide de liaison entre l'anticorps / le fragment d'anticorps et IL-8.
8. Immunoconjugué selon l'une quelconque des revendications 1 - 6, dans lequel l'anticorps ou le fragment d'anticorps dérive de MAb 425 murin, humanisé ou chimérique.
9. Immunoconjugué choisi dans le groupe constitué par MAb 425-CH1-IL8, MAb 425-CH2-(Nco1)-IL8, MAb 425-CH2-(Bc11)-IL8, MAb 425-Fv-IL8, MAb 425-CH3-IL8.
10. Procédé de fabrication d'un immunoconjugué selon l'une quelconque des revendications 1 - 9 qui consiste à fusionner les unes aux autres des séquences d'ADN codant pour l'anticorps ou le fragment d'anticorps et IL-8 sur un ADN monobrin au moyen d'un oligonucléotide qui est complémentaire de la séquence d'ADN de fusion souhaitée, à placer le produit d'assemblage ainsi obtenu dans un vecteur d'expression qui est transformé dans l'organisme hôte, à cultiver les cellules hôtes dans une solution nutritive et à exprimer la protéine de fusion.
11. Composition pharmaceutique comprenant au moins un des immunoconjugués selon les revendications 1 - 9 et un véhicule pharmaceutiquement acceptable.
12. Utilisation d'un immunoconjugué selon l'une des revendications 1 - 9 pour la préparation d'un médicament dirigé contre des tumeurs.

Figure 1

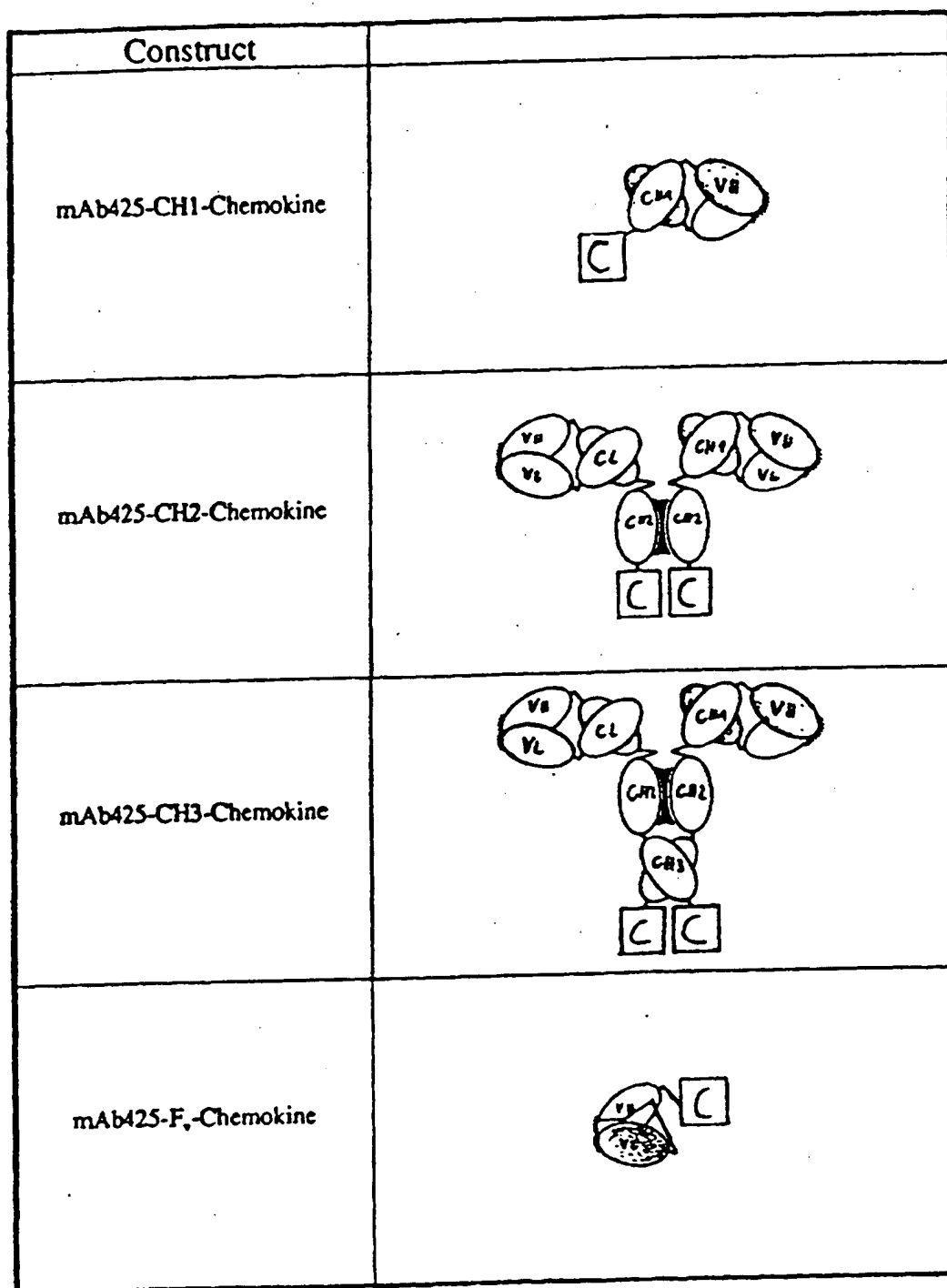


Figure 2

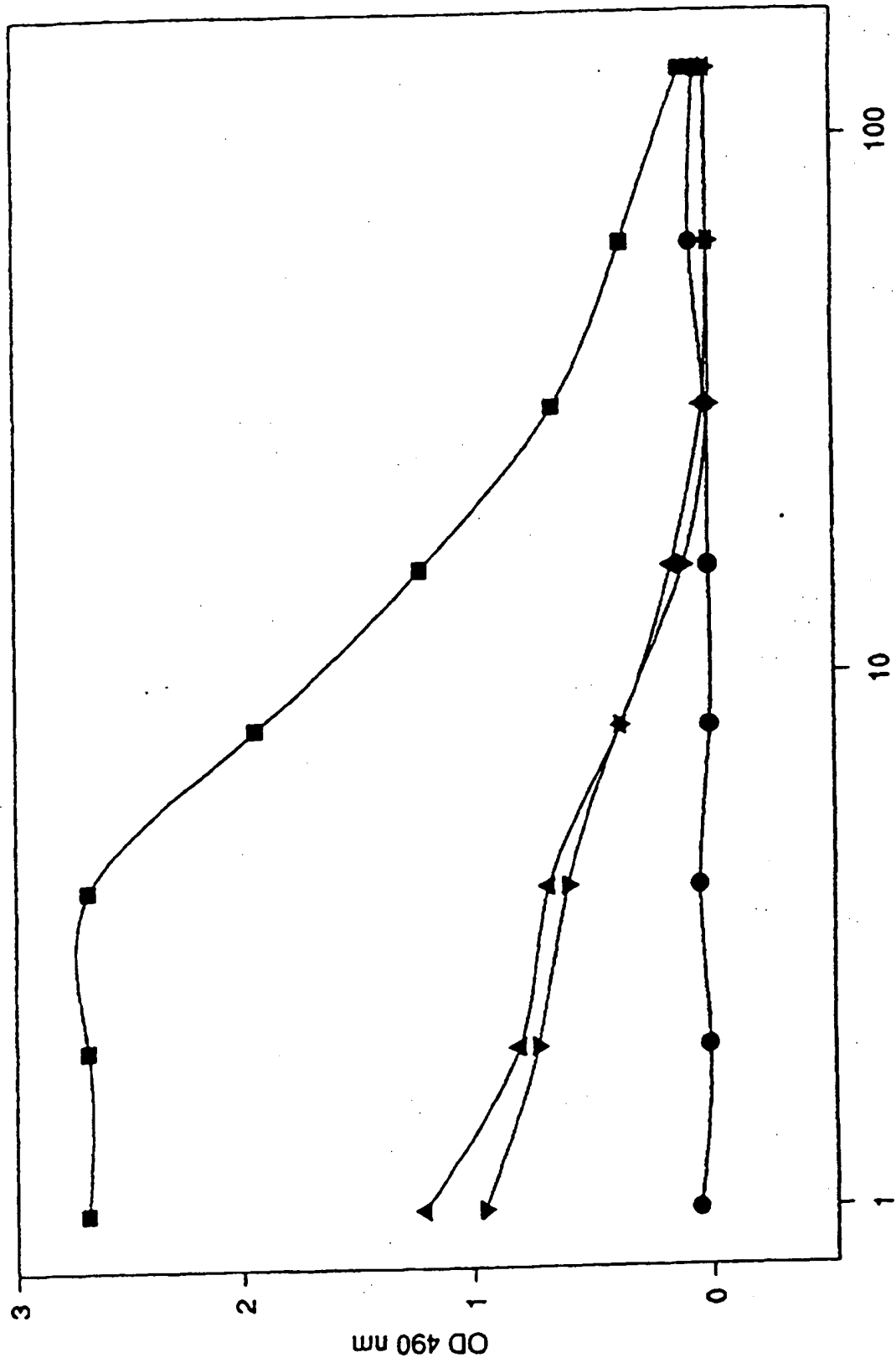
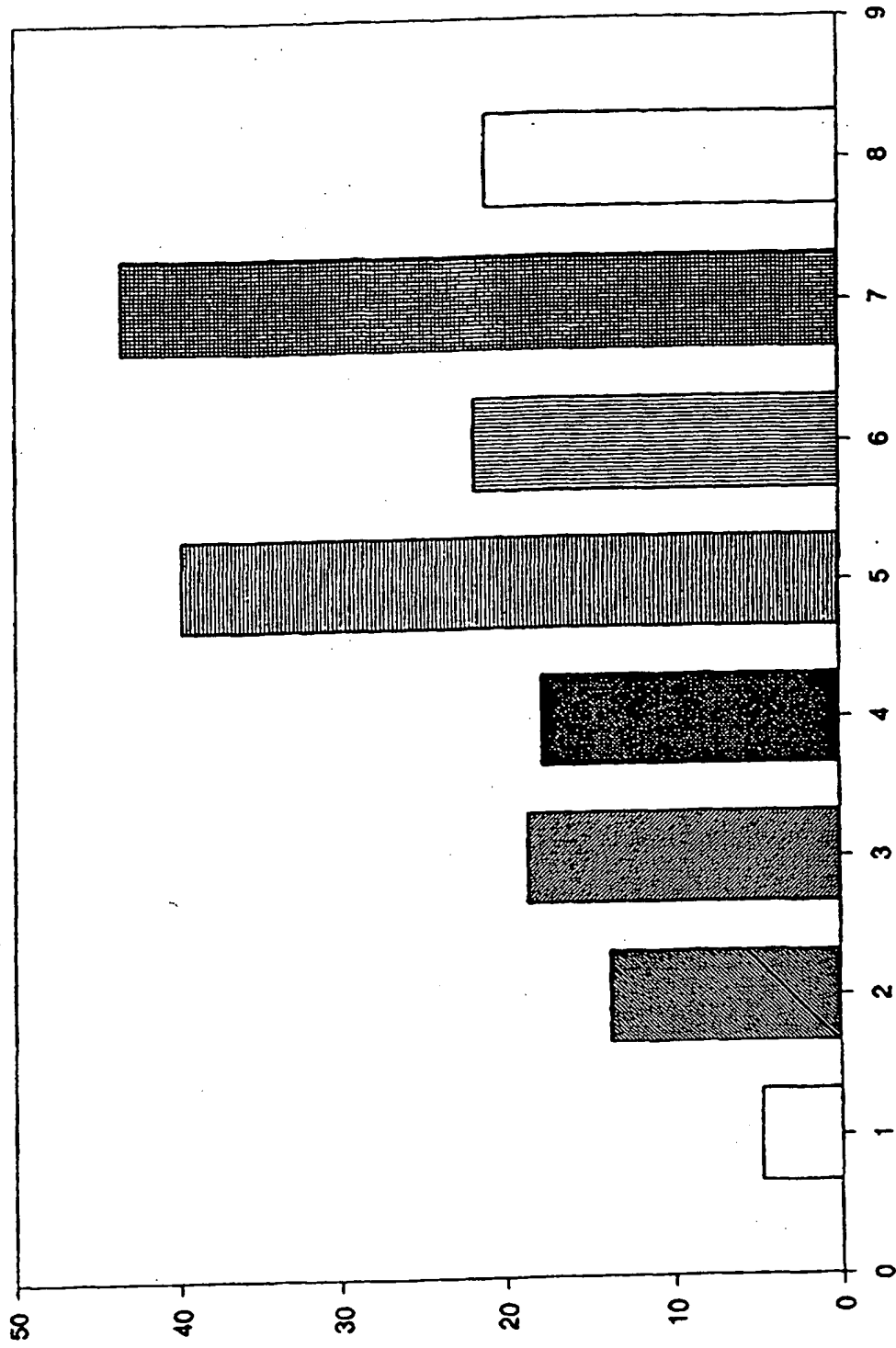




Figure 3a



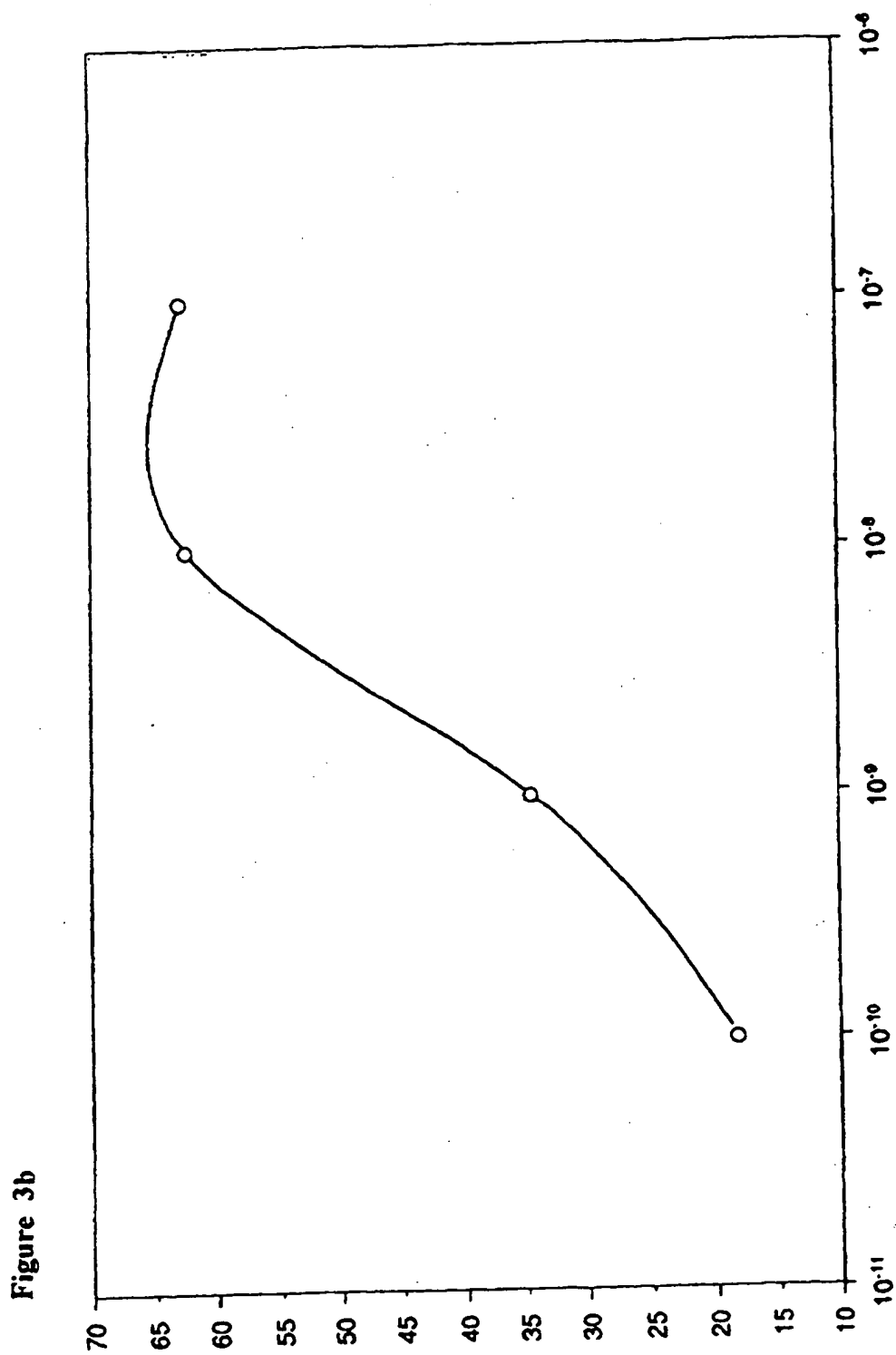


Figure 4

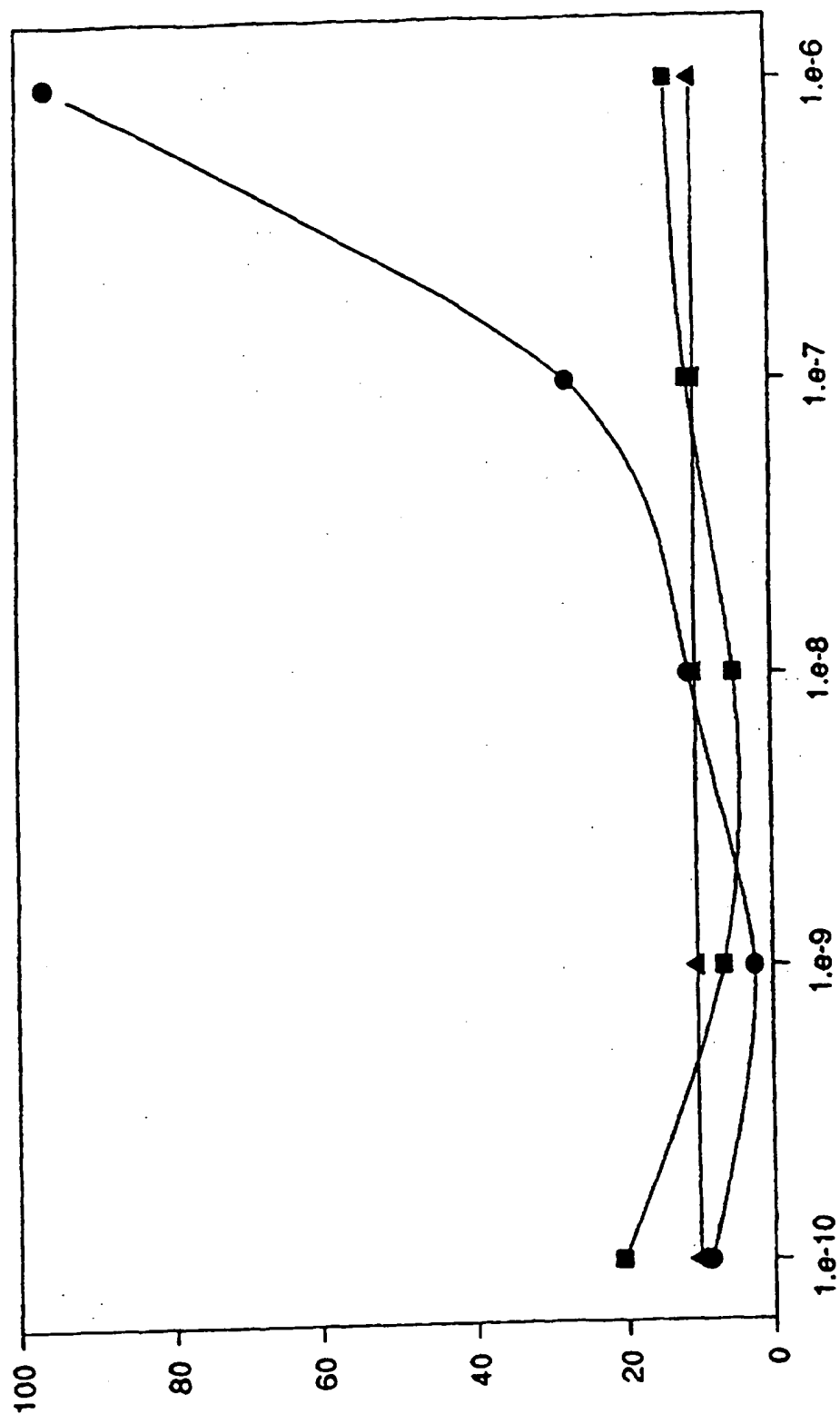


Figure 5

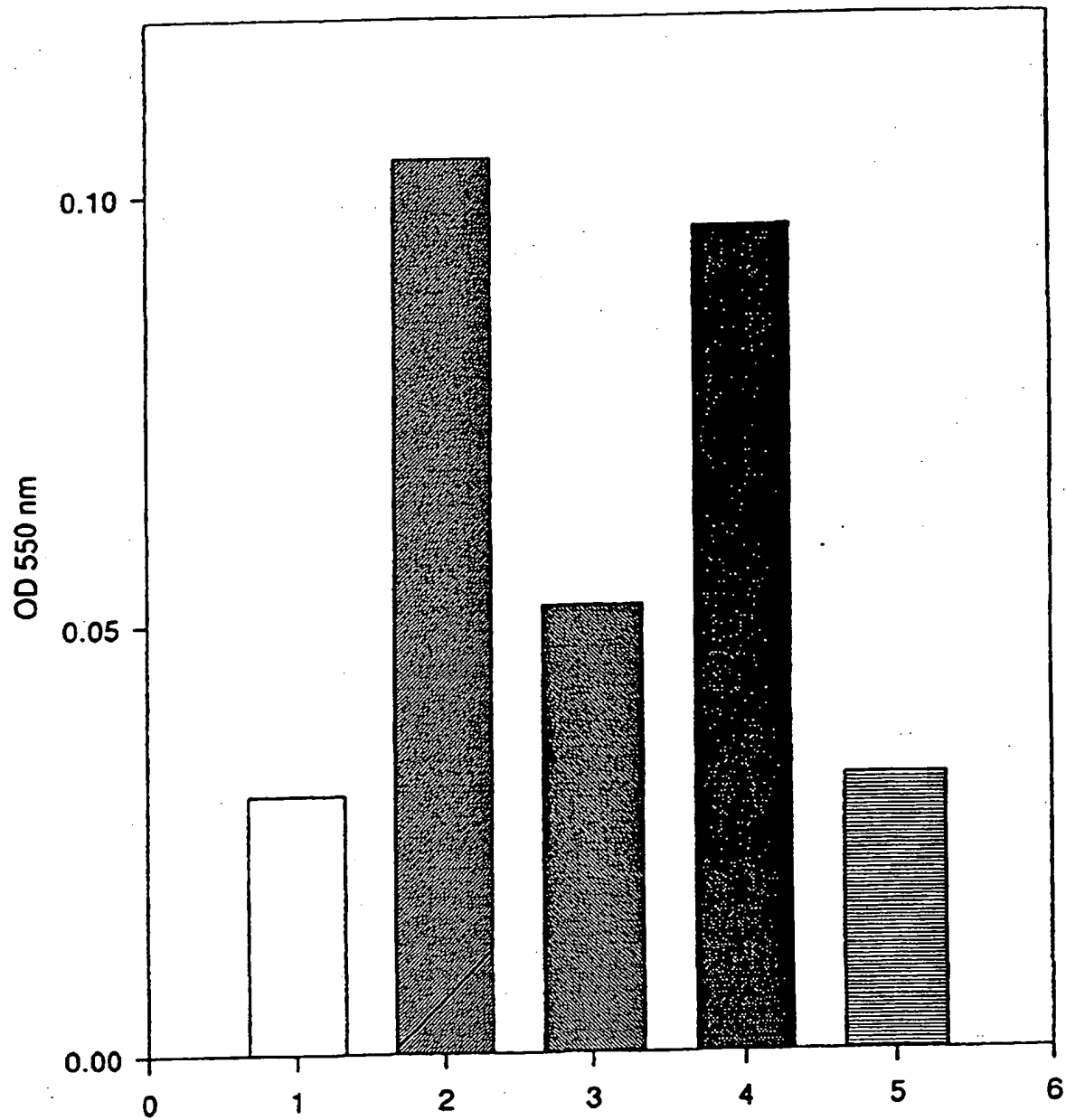


Figure 6

